

Date: Wednesday, 06/09/2006 1:17:22 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D350-636-011  
 Job Number : 28430  
 Estimate Number : 10804  
 P.O. Number : N/A Part Number : D350636011  
 This Issue : 06/09/2006 S.O. No. : N/A Drawing Number : RTN499  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 06/09/2006 Type : OVERHEAD Drawing Revision : N/A  
 Previous Run : 00015 Material : N/A  
 Written By :                      Due Date : 13/09/2006 Qty: 1 Um: Each  
 Checked & Approved By :                       
 Comment :                     

## Additional Product

**DART**TEL: 1-613-632-3336  
FAX: 1-613-632-4443

TRANSPORT CANADA APPROVAL # 09-89

PN	D350-636-011	CHG	CHG001
DESC	Skidtube LH	STC	SH99-7
LOT	B25463	STC	SR00646SE
MODEL	AS350/355	STC	

US PATENT # 5,735,484  
CANADA FOREIGN PATENTS PENDING

MADE IN CANADA

Seq. #:	Machine Or Operation:	Descr
1.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT RTN 499 <i>06.09.07 D</i>		
2.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 CLEAN UP / TOUCH UP TUBE A/R BUFF BLADE D2741 B _____ SMOOTH A/R		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 IDENTIFY NEW KIT WITH B/N'S		
4.0	D2741	Blade
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Blade Batch: _____ <i>make blades</i>		
5.0	AN960C816L	WASHER
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Washer Batch: _____ <i>nk</i> <i>D2741 -&gt; B27968</i> <i>AN960-7D816 -&gt; M6956</i> <i>MS 21083NF -&gt; 7100993</i> <i>AN8-16A -&gt; M5764</i>		

56/09/14

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-636-011

Job Number: 28430

Part Number: D350636011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	MS21083C8	NUT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Batch: \_\_\_\_\_

7.0	AN8C21A	BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: \_\_\_\_\_

8.0	NAS1515H8L	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: \_\_\_\_\_

9.0	D34931	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

Batch: \_\_\_\_\_

10.0	D35321	spacer
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Comment: Qty.: 2.0000 (s)/Unit Total : 2.0000 (s)

batch: \_\_\_\_\_

11.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

WITH NEW B/N

PAPERWORK REQ'D

CHG 001

REV 2

2006/8/14

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-636-011

Job Number: 28430

Part Number: D350636011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/09/06 (1)

Job Completion



u 06/09/06

# Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY LH

Order Number: 26834

Part Number: D350636011

Order Number:



Seq. #:

Machine Or Operation:

Description :

40.0

NAS1515H8L

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

WASHER

Batch: ~~100187~~ 100187

FC

06 07 06

41.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1-Install inserts as per dwg D2750

2-Spray inside of tube with "LPS-3" batch: 4101192

3-Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D2750

3-Coat all exposed fasteners with "LPS Procyon" batch: 117145

REFERENCE ONLY

06 07 06 ①

42.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06 07 12 ②

43.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

44.0

D2741

Blade



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Blade

Batch: 825938

45.0

AN960C816L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: 1100186

ay, 4/25/2006 1:40:49 PM

Johnston

## Process Sheet

mer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY LH

Number: 26834

Part Number: D350636011

Number:



Seq. #: Machine Or Operation: Description :

46.0 MS21083C8 NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

Batch: M100186 ✓

47.0 AN8C21A BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

Batch: M100062 ✓

48.0 NAS1515H8L WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

WASHER

Batch: M100187 ✓

49.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

50.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package as per PPP D350-636-011

51.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



2x D3532-1

B 27879 ✓

PH 06.07.13

per DSF 9343

2x D3493-1 WASHER Qty 2

PH 06.07.13

Batch # B 26004 ✓

06/07/13 ⑤